



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5124-1TRN
Job Sheet 187581



Part No: D5124-1TRN

Job Qty: ~~8 ea~~ *9 ea*

Part Name: Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/7/18

Job Tracking No:

Due Date: 1/4/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B IPP rev A RQ verified by JLM 14/08/08

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	1/4/19	1/4/19	0.00	0.00	Start Up Machining-3		<i>19/01/22</i>
100	Doosan	8 pcs	1/4/19	1/4/19	0.52	12.50	Doosan		<i>19/01/22</i>
110	QC	8 pcs	1/4/19	1/4/19	0.00	0.00	QC2 Machining-3		<i>19/01/22</i>
120	QC	8 pcs	1/4/19	1/4/19	0.00	0.00	QC8 Machining-3		<i>19/01/24</i>
130	Packaging	8 pcs	1/4/19	1/4/19	0.00	0.00	Packaging3-2		<i>19/01/24</i>
140	QC21-SA	8 Ea	1/4/19	1/4/19	0.00	0.00	QC21		<i>19/01/24</i>

Part Op 100 - Turn blank as per Folio FB340
Descriptions: 130 - Identify and Stock in Kanban

DAS
21
8-25

JAN 25 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6104-005	Round Billet, 17-4	8 Ea (1 ea)	90-Start up Operation	<i>5124201</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6104-005	8	69	0

Part Specifications

Specifications could not be found.

Plex 12/7/18 3:44 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
FAULT CATEGORY							
center e/Defect clear Instructions				☐	Power Loss/Surge	☐	Positioned Wrong
				☐	Folio/Program	☐	Outside Tolerance
				☐	Grain Direction	☐	Drawing
				☐	Weld	☐	Finish
				☐	Wrong Stock Pulled	☐	Part Lost/Missing
				☐	Out of Sequence	☐	Misread
				☐	Off-set/Set-up		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: T 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/22/19

Container No: S146852

Part: D5124-1TRN

Job No: 187581

Serial No/Batch: S146852

Revision:

Inspector:

Exp Date:

Instructions: